

NEWSLETTER # 20
July 2006

**May God our Father and the Lord Jesus Christ
give you all of His blessings, and great peace
of heart and mind. 1Cor. 1:3**

Dear Friends,

It has been quite a season since our last letter but I will try to fill you in on what we have been doing to keep out of mischief .

Since News Letter #19, (8/04), we sold property and had the capital to purchase and remodel the warehouse into "The Boat Shed" and purchase ALUMINUM! Our first load of 1" aluminum for the keelson arrived in February 2005.

Loren and our welder, Lee, built a 96' long fabrication table to layout and weld the keelson which allowed for very accurate alignment and welding of the parts. The keelson was then suspended in position from the rafters and the supporting steel framework built up under it. This proved to be a very simple and accurate system for setting the keelson.

Invitations were sent out for the "Keel Laying Ceremony" on April 30, 2005:

An Invitation – Keel Dedication

"Not by might nor by power, but by My Spirit"

says the Lord of hosts. Zech. 4:6

Loren and Georgia Murphy of MurSea Missions, Inc.

Invite you to join us as we celebrate the

Keel Dedication of the Mission Sailing Vessel –

"ZEBULUN" ...



Georgia & Loren Murphy Mursea Founders



Layout Keel for Welding 04/05/05



Keel Dedication in Boat Shed 04/30/05



Installing the first 3 Frames 05/05/06



Framing Completed 05/05



Decks Installed 02/06



Pilot House Floor & Aft Deck 04/06



Keel Frames Installed 06/06



Mockup of Keel Bulb for Templating 06/06



Lee Calhoun & Loren with Bender for 1" Bulb Plates 06/06



Plating Keel Bulbs 07/06



"ZEBULUN"
Coming Soon